

DP4-B

METAL-POLYMER BRONZE BACKED PTFE PLAIN BEARINGS



APPLICATIONS

Industrial – Aerospace, agricultural equipment, construction equipment, material handling equipment, forming machines - metal, plastic and rubber; office equipment, medical and scientific equipment, packaging equipment, pneumatic and hydraulic cylinders, pumps and motors, railroad and tramways, textile machinery, valves, etc.

Others – Civil engineering, marine and offshore equipment, other applications in water or in outdoor environments, etc.

CHARACTERISTICS

- Good wear and low friction performance over a wide range of loads, speeds and temperatures in dry running conditions
- Very good performance in lubricated applications
- Good performance in greased applications
- Suitable for linear, oscillating and rotating movements
- Bronze back offers improved corrosion resistance in humid/saline environments
- Lead-free material compliant to ELV, WEEE, and RoHS specifications
- Tested acc. to ASTM E595/ECSS-Q-ST-70-02C - Outgassing properties of materials used in Spacecraft equipment

AVAILABILITY

Bearing forms available in standard dimensions: Cylindrical bushes, flanged bushes, sliding plates

Bearing forms made to order: Standard forms in special dimensions, thrust washers, flanged thrust washers, half-bearings, special shapes obtained by stamping or deep drawing, bearings with locating notches, lubricant holes and machined/stamped grooves



BEARING PROPERTIES		UNITS	VALUE
--------------------	--	-------	-------

GENERAL

Maximum load, p	Dynamic	N/mm ²	140
	Static	N/mm ²	140
Operating temperature	Min	°C	- 200
	Max	°C	280
Coefficient of linear thermal expansion	Parallel to the surface	10 ⁻⁶ /K	18
	Normal to the surface	10 ⁻⁶ /K	36

DRY

Maximum sliding speed, U	m/s	2.5
Maximum pU factor	N/mm ² x m/s	1.0
Coefficient of friction, f		0.04 - 0.25*

OIL LUBRICATED

Maximum sliding speed, U	m/s	5.0
Maximum pU factor	N/mm ² x m/s	10.0
Coefficient of friction, f		0.02 - 0.08*

RECOMMENDATIONS

Shaft surface roughness, Ra	Dry	µm	0.3 - 0.5
	Lubricated	µm	≤ 0.05 - 0.40*
Shaft surface hardness	Unhardened acceptable, improved bearing life	HB	> 200

* Depending on operating conditions

OPERATING PERFORMANCE

Dry	Good
Oil lubricated	Very Good
Grease lubricated	Good
Water lubricated	Good
Process fluid lubricated	Good

MICROSECTION

